



Dart Aerospace Ltd.
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D2199-1
Job Sheet 214751



Part No: D2199-1

Job Qty: 2 pcs

Part Name: Struts, 19"



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/30/20

Job Tracking No:

Due Date: 11/19/20

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV F IPP B 02.06.10 Added finish NG/RF

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		DAS Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Small Fab - 1	2 pcs	11/18/20		4.11	0.55	Small Fab - 1		38 8-89 NOV 23 2020
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
							Small Fab - 8		
							Small Fab - 9		
							Small Fab - Various 1		
120	QC 5	2 pcs	11/18/20		0.00	0.00	QC 5 - 10		82 9-89 NOV 23 2020
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
							QC 5 - 61		
							QC 5 - 81		
							QC 5 - 82		
130	Powdercoat - 2 White Gl(S)-	2	11/19/20		0.00	0.09	Powdercoat - 1 - B4B		



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Container No: S314458



Part: D2199-1

Job No: 214751

Serial No/Batch: S314458

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 11/20/20

B4B <i>M 254469.</i> <i>START: 1:15.</i> <i>O.V.T. 4000</i> <i>FINISH: 1:45.</i>		Powdercoat - 2 - B4B Powdercoat - 3 - B4B Powdercoat - 4 - B4B Powdercoat - 5 - B4B Powdercoat - 6 - B4B Powdercoat - 7 - B4B Powdercoat - 8 - B4B Powdercoat - 9 - B4B Powdercoat - 10 - B4B	<i>20-11-23</i> <i>88</i>
140 QC 3 2 pcs 11/19/20 0.00 0.00		QC 3 - 10 QC 3 - 13 QC 3 - 15 QC 3 - 17 QC 3 - 18 QC 3 - 2 QC 3 - 28 QC 3 - 3 QC 3 - 30 QC 3 - 34 QC 3 - 36 QC 3 - 41 QC 3 - 51 QC 3 - 58 QC 3 - 59 QC 3 - 68 QC 3 - 9 QC 3 - 40 QC 3 - 19 QC 3 - 43 QC 3 - 24 QC 3 - 61 QC 3 - 81 QC 3 - 82 QC 3 - 87 QC 3 - 47	DAS 82 9-89 NOV 23 2020
150 Packaging 3-1 - Stock - B4B 2 ✓ pcs 11/19/20 0.00 0.00		Packaging 3 - 1 - B4B Packaging 3 - 2 - B4B Packaging 3 - 3 - B4B ✓ Packaging 3 - 4 - B4B Packaging 3 - 5 - B4B Packaging 3 - 6 - B4B Packaging 3 - 7 - B4B Packaging 3 - 8 - B4B Packaging 3 - 9 - B4B Packaging 3 - 10 - B4B Packaging 3 - 11 - B4B Packaging 3 - 12 - B4B Packaging 3 - 13 - B4B Packaging 3 - 14 - B4B Packaging 3 - 15 - B4B Packaging 3 - 16 - B4B Packaging 3 - 17 - B4B	DAS NOV 24 2020 80 9-89 ST 031352

				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
				Packaging 3 - 37 - B4B	
160	QC 21 - SA	2	11/19/20	0.00 0.00	QC 21 - SA - 21
		pcs			QC 21 - SA - 70
					QC 21 - SA - 9
					QC 21 - SA - 77
					QC 21 - SA - 28

DAG

21

9-89

NOV 24 2020

Part Op 100 - (Punch ends and deburr as per dwg) Punch per Dwg. D2199 and Spec Control Dwg D2638
 Descriptions: 120 - (QC5- Inspect part completeness to step on W/O)
 130 - (White Gloss(Ref:4.3.5.2) per QSI005 4.3-Steel) START TIME: _____ FINISH TIME: _____
 140 - (QC3- Inspect Part Finish)
 150 - (Identify as per dwg & Stock Location: _____)
 160 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304TR0.750W.049	304 Round Tube .750 X .049W	3.1000 ft (1.55 ea)	100-Small Fab - 1	5269180

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Small Fab - 1	M304TR0.750W.049	3	103	0

Part Specifications
Specifications could not be found.

Plex 10/30/20 2:32 PM Dart.lajeunesse.marie

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QS1042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Presservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					